Instructions for NEMA size 3

CAUTION: Before installing in a nuclear application, determine that the product is intended for such use.

WARNING: Disconnect power before installing or servicing.

RATINGS

<table>
<thead>
<tr>
<th>Max. Voltage</th>
<th>Max. Continuous Amp Rating</th>
<th>AC Volts</th>
<th>Max. Hp For AC Motors</th>
</tr>
</thead>
<tbody>
<tr>
<td>600</td>
<td>90</td>
<td>115</td>
<td>7½</td>
</tr>
<tr>
<td></td>
<td></td>
<td>200</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td></td>
<td>230</td>
<td>15</td>
</tr>
<tr>
<td></td>
<td></td>
<td>460/575</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td></td>
<td>25</td>
<td></td>
</tr>
<tr>
<td></td>
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</tr>
<tr>
<td></td>
<td></td>
<td>50</td>
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</table>

DESCRIPTION

A General Electric 300/400-Line full voltage magnetic combination starter consists of a magnetic contactor with a three leg block overload relay and a manually operated circuit breaker or disconnect switch. The disconnect switch may either be fusible or non-fusible. The non-fusible disconnect switch provides a means of manually disconnecting the motor from the line. The circuit breaker or fusible disconnect switch provides motor branch short-circuit protection. The overload relay provides motor protection against running and stalled motor overload.

The overload relay is provided with a yellow trip indicator which is located to the right of the reset arm, and is visible when the overload relay is tripped.

FEATURES

1. Strongbox coil.
2. Overload relay, incorporates a dial for ±10% field adjustment of tripping current, so that it is no longer necessary to change heaters to eliminate such problems as nuisance tripping in hot weather.
3. Overload trip indicator.
4. Straight through wiring.
5. Oversized power terminals will accommodate up to 1/0 wire.
6. Starter can be disassembled and inspected in a matter of seconds.
7. Circuit breaker or disconnect switch is mechanically interlocked with the enclosure door to prevent opening the door until the handle is moved to the OFF position.

INSTALLATION

Before connecting the starter:
1. Remove all packing.
2. Clean magnet mating surfaces of any dust or foreign matter.
3. Select heaters in accordance with heater table, which accompanies each device.
4. Operate movable magnet and operating arm by pressing on the nameplate to assure free movement.
5. Mount the starter on a sturdy vertical support.
6. The overload relay may be reset manually by depressing and releasing the reset arm. Overload relays with an optional normally open contact are electrically isolated from the normally closed contact.
7. Provide motor branch circuit protection in accordance with the National Electrical Code.

COIL REMOVAL

The encapsulated coil is impervious to moisture, dirt, and oil. It resists mechanical damage and failure due to high humidity. No tools are required to remove coil.

1. Remove power from device.
2. Press against coil while pulling up slightly on coil retainers (Figure 1 or 2) and move retainers away from coil.
3. Withdraw magnet assembly, coil, molded cover, and movable arm from device.
4. Withdraw spring clip (B—Figure 1 or 2) and remove armature from movable arm.
5. Remove coil from magnet.
6. Replace coil.
7. Reassemble device by reversing procedure.

CONTACT REMOVAL

Movable contacts can be inspected and replaced in seconds—without tools (Figure 3).
NOTE: Do not attempt to remove or replace arc traps in arc chute cover. When reassembling, note that the arc chute cover will only fit one way and is marked “TOP” in upper right hand corner. Magnet and movable arm will fit either way but will be quieter if reassembled the same way they were taken apart.

**CHECK FOR WELDED CONTACTS IN OVERLOAD RELAY**

This feature permits the maintenance man to check for welded relay contacts by simply depressing the white operator located at the top of the overload relay contact housing. When the relay is in the reset condition, an audible “click” will be heard when the operator is depressed, indicating that the contacts are operating normally. A continuity check can also be made by disconnecting the control wiring from the terminals of the relay and placing a bell set or a resistance-measuring instrument in the circuit. Connecting either of these across the relay terminals will indicate the relay contact is closed until the contact-check operator is depressed, opening the circuit. The exclusive manual contact operation check gives positive assurance that contacts have not welded due to short circuits in the control wiring.

**SIMPLE MAINTENANCE**

300/400-Line starters and contactors require virtually no corrective maintenance. Preventive maintenance will assure many years of dependable on-line service.

1. Always remove power from device before performing any maintenance.
2. Keep magnet mating surfaces free of accumulated dirt or dust.
3. DO NOT OIL OR GREASE the magnet mating surfaces.
4. Contacts are carefully designed for maximum life. They need only be replaced when nearly all the silver tip is gone and the contact tip support is exposed. DO NOT FILE the contacts. Filing or otherwise dressing the contacts only results in lost adjustment dial.

**Replacement Coils**

For two-and-three-pole devices, order Cat. No. 55-501336G plus number in table below.

For four- and five-pole devices, order Cat. No. 55-153608G plus number in table below.

Example: 55-501336G002 is rated 115—120 V, 60 Hz/110V, 50 Hz.

<table>
<thead>
<tr>
<th>Frequency (Hertz)</th>
<th>115-120V</th>
<th>200-208V</th>
<th>230-240V</th>
<th>460-480V</th>
<th>575-600V</th>
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</thead>
<tbody>
<tr>
<td>60</td>
<td>002</td>
<td>023</td>
<td>003</td>
<td>004</td>
<td>005</td>
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<td>110V</td>
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<td>002</td>
<td></td>
<td>003</td>
<td>064</td>
<td>005</td>
</tr>
</tbody>
</table>

**Accessory Kits**

1st NO aux. cont. for Contactor right side mtg………………………… CR305X300A
1st NC aux. cont. for Contactor right side mtg………………………… CR305X300B
1st NO—NC aux. cont. for Contactor right side mtg………………………… CR305X300C
Additional NO aux. cont. for all forms…………………………………… CR305X301D
Additional NC aux. cont. for all forms…………………………………… CR305X301E
Pushbutton, START-STOP………………………………………………….. CR305X320B
Selector Switch, H—O—A………………………………………………….. CR305X330B
Selector Switch, OFF—ON………………………………………………….. CR305X330D
Indicating Light…………………………………………………………….. CR305X335B
Control Circuit Fuse……………………………………………………….. CR305X341A, B, C, D
Surge Suppressor………………………………………………………….. CR305X416C

**PRINCIPAL RENEWAL PARTS**

<table>
<thead>
<tr>
<th>Ref.No</th>
<th>Description</th>
<th>Catalog Number</th>
<th>Quantity Required</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Coil retainer assembly</td>
<td>55-153670055</td>
<td>2</td>
</tr>
<tr>
<td>2</td>
<td>Overload relay (3-heater, non-compensated form, 1 NC contact)</td>
<td>CR324E310F</td>
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<tr>
<td>3</td>
<td>Overload relay (3-heater, non-compensated, 1 NO-1 NC contacts)</td>
<td>CR324E360F</td>
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</tr>
<tr>
<td>4</td>
<td>Set of stationary and movable contacts with springs for three pole</td>
<td>55-1536770052</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>Molded cover for stationary and movable contacts-three-pole</td>
<td>55-1536750008</td>
<td>1</td>
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<tr>
<td>6</td>
<td>Return spring for movable arm</td>
<td>55-1528210005</td>
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<tr>
<td>7</td>
<td>Molded movable arm for 3-pole forms</td>
<td>55-7203200007</td>
<td>1</td>
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<tr>
<td>8</td>
<td>Armature and frame (magnet) with spring retainer</td>
<td>55-1536770052</td>
<td>1</td>
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<tr>
<td>9</td>
<td>Operating coil for 2-and-3-pole forms</td>
<td>55-501336G***</td>
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<tr>
<td>10</td>
<td>Spring retainer for armature</td>
<td>55-5013310001</td>
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</table>

*** Insert numbers for particular coil rating required. See Coil Table above.