GEH6270 User’s Guide

Power Break® II Circuit Breakers
800–4000 A Frames, 240–600 Vac
Getting Started

Since this breaker is available in a variety of configurations, please take a moment to compare the catalog number of your purchased breaker with the catalog number key below. Installation of an connect breaker could result in misapplication, lack of system coordination, or reduced system selectivity. If you have any questions, call the Customer Support Center at 800-843-3742.

Power Break® II insulated-case circuit breaker catalog numbering system.

Example - a breaker with catalog number SHFI6B210H has the following features:

- Power Break® II (S)
- Hi-Break® frame (I-I)
- Front-connected (F)
- 1600 A frame rating (16)
- Trip Unit with up to 2000 ACT(B2)
- 1000 ACTraring (10)
- High-range instantaneous CT (H)
WARNINGS

Warning notices are used in this publication to emphasize that hazardous voltages, currents, or other conditions that could cause personal injury are present in this equipment or may be associated with its use.

Warning notices are also used for situations in which inattention or lack of equipment knowledge could cause either personal injury or damage to equipment.

CAUTIONS

Caution notices are used for situations in which equipment might be damaged if care is not taken.

NOTES

Notes call attention to information that is especially significant to understanding and operating the equipment.

This document is based on information available at the time of its publication. While efforts have been made to ensure accuracy, the information contained herein does not cover all details or variations in hardware and software, nor does it provide for every possible contingency in connection with installation, operation, and maintenance. Features may be described herein that are not present in all hardware and software systems. ABB assumes no obligation of notice to holders of this document with respect to changes subsequently made.

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1-1 Overview

Power Break® II insulated-case circuit breakers are designed to protect low-voltage power circuits and equipment. They are available with MicroVersaTrip Plus™, MicroVersaTrip PM™, and Power+™ Trip Units for fault detection.

1-2 Receiving the Breaker

Unpack the circuit breaker and inspect it for shipping damage. Ensure that the breaker has the proper current, voltage, and interruption ratings for the application by comparing the catalog number with the table in the Getting Started section on the inside front page.

The weights of the various frame sizes are listed in Table 1, for reference.

<table>
<thead>
<tr>
<th>Frame Rating</th>
<th>Operation Type</th>
<th>Weight (lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>800A</td>
<td>Manual</td>
<td>71</td>
</tr>
<tr>
<td></td>
<td>Electrical</td>
<td>80</td>
</tr>
<tr>
<td>1600 A or 2000A</td>
<td>Manual</td>
<td>79</td>
</tr>
<tr>
<td></td>
<td>Electrical</td>
<td>88</td>
</tr>
<tr>
<td>2500A</td>
<td>Manual</td>
<td>178</td>
</tr>
<tr>
<td>Front Connect</td>
<td>Electrical</td>
<td>187</td>
</tr>
<tr>
<td>2500A</td>
<td>Manual</td>
<td>167</td>
</tr>
<tr>
<td>Back Connect</td>
<td>Electrical</td>
<td>176</td>
</tr>
<tr>
<td>3000 A</td>
<td>Manual</td>
<td>179</td>
</tr>
<tr>
<td>Front Connect</td>
<td>Electrical</td>
<td>188</td>
</tr>
<tr>
<td>3000 A</td>
<td>Manual</td>
<td>216</td>
</tr>
<tr>
<td>Back Connect</td>
<td>Electrical</td>
<td>225</td>
</tr>
<tr>
<td>4000 A</td>
<td>Manual</td>
<td>320</td>
</tr>
</tbody>
</table>

Table 1. Weights of the various breaker frame sizes, with and without a motor operator.

Storage

The breaker should be placed in service immediately in its permanent location. However, if it must be stored for an indefinite period, it should be carefully protected against condensation, preferably by storage in a warm dry room. Circuit breakers for outdoor equipment should be stored in that equipment only when power is available and heaters are in operation, to prevent condensation.

The breaker should be stored in a clean location, free from corrosive gases or fumes. In particular, protect the breaker from moisture and cement dust, as that combination may be corrosive.

If the breaker is stored for any length of time, it should be inspected periodically to ensure good mechanical condition.

1-3 Preparation for Installation

Bolted Electrical Connections

Using an industry-accepted solvent, remove any foreign material from the line and load strap surfaces and the corresponding surfaces of the connecting bus. Ensure that the mating surfaces are smooth and free of burrs and nicks. Place the bus connections in position and align the mounting holes. Insert and fasten the mounting bolts and washers according to specifications in Table 2.

<table>
<thead>
<tr>
<th>Breaker Frame</th>
<th>Bus Connection</th>
<th>Bolt Dia.</th>
<th>Torque (in-lb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>800A</td>
<td>(1) 1/2 in.</td>
<td>300</td>
<td></td>
</tr>
<tr>
<td>1600-2000A</td>
<td>(2) 1/2 in.</td>
<td>300</td>
<td></td>
</tr>
<tr>
<td>2500A</td>
<td>(4) 3/16 in.</td>
<td>225</td>
<td></td>
</tr>
<tr>
<td>3000A</td>
<td>(4) 3/16 in.</td>
<td>225</td>
<td></td>
</tr>
<tr>
<td>4000 A</td>
<td>(6) 1/2 in.</td>
<td>300</td>
<td></td>
</tr>
</tbody>
</table>

Table 2. Bolt sizes and mounting torques for bus connections.

Panel Cutouts and Clearances

Use the following information to prepare the equipment and assure proper clearances for installation and operation of the breaker.

Figures 1 and 2 show the front-panel escutcheon cutout patterns and the locations of the breaker mounting bolts. The standard door cutout dimensions require a trim plate on the breaker. The optional dimensions are for flush front or non hinged door construction and the trim plate may be omitted. Ventilation cutouts are required for stationary-mounted breakers rated 1600 A and larger and for draw-out breakers rated 2000 A and larger. Ventilation cutouts are not required for draw-out-mounted 800 A or 1600 A frame breakers or for stationary-mounted 800 A frame breakers.

Because of arc chamber venting, the minimum through-air distance from the top of the breaker’s molded case ID grounded metal for 800-2000 A breakers is 4.50 inches [114 mm] in an area 5.31 inches x 16.00 inches [135 mm x 406 mm], centered over the vent screens. (Refer to outline drawings 10054370, Sheets I-5, for details.)

For 2500-4000 A breakers, the minimum through-air distance from the top of the breaker’s molded case to molded metal is 8.00 inches [203 mm] in an area 9.00 inches x 16.00 inches [227 mm x 406 mm], over the vent screens. (Refer to outline drawings 10055629, Sheets 1-7, for details.)
Chapter 1. Introduction

Door Vent (1600 & 2000 A stationary and 2000 A draw out only) [See drawing 10054370 sheet 5 or GEM3025 sheet 5]

Door Vent (1600 & 2000 A stationary and 2000 A draw out only) (See drawing 10054370 sheet 5 or GEM3025 sheet 5)

<table>
<thead>
<tr>
<th>Dimension</th>
<th>Standard</th>
<th>Optional</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>10.00 [254]</td>
<td>9.83 [249.7]</td>
</tr>
<tr>
<td>B</td>
<td>14.00 [356]</td>
<td>13.38 [339.9]</td>
</tr>
<tr>
<td>C</td>
<td>1.69 [42.9]</td>
<td>1.605 [40.8]</td>
</tr>
</tbody>
</table>

Accessory Installation

The following accessories may be installed in the breaker. Refer to Chapter 3 of this publication for catalog numbers and to the instruction sheet supplied with each accessory for installation instructions.

- Lugs and Adapters
- Motor Operator Mechanism
- Remote Close
- Under voltage Release
- Shunt Trip
- Shunt Trip with Lockout
- Bell Alarm-Alarm Only
- Bell Alarm with Lockout
- Auxiliary Switch Module
- Mechanical Counter
- Key Interlock Mounting Provision
- Push Button Cover
- Door Interlock
- Mechanical Interlock

Door Vent (2500, 3000 & 4000 A Stationary and Draw-Out (See Drawing 10055629 Sheet 7 or GEM-3025 Sheet 13)

<table>
<thead>
<tr>
<th>Type</th>
<th>Dimension</th>
<th>Standard</th>
<th>Optional</th>
</tr>
</thead>
<tbody>
<tr>
<td>All</td>
<td>A</td>
<td>10.00 [254]</td>
<td>9.83 [249.7]</td>
</tr>
<tr>
<td>All</td>
<td>B</td>
<td>14.00 [356]</td>
<td>13.38 [339.9]</td>
</tr>
<tr>
<td>2500-3000 A, B.C. &amp; F.C.</td>
<td>C</td>
<td>0.34 [8.6]</td>
<td>0.255 [6.4]</td>
</tr>
<tr>
<td>2500-4000A Draw-Out</td>
<td>D</td>
<td>3.84 [97.5]</td>
<td>3.755 [95.4]</td>
</tr>
<tr>
<td>4000 A, Front-Connected</td>
<td>E</td>
<td>2.17 [55.1]</td>
<td>2.255 [57.28]</td>
</tr>
</tbody>
</table>

Figure 1. Locations of the front-panel escutcheon cutout and mounting holes, 800-2000 A frames.

Figure 2. Locations of the front-panel escutcheon cutout and mounting plate, 2500-4000 A frames.
1-4 Breaker Installation

Ensure that all accessory connections are secure. Line up the bolt holes in the enclosure with the attachment points on the breaker, illustrated in Figures 3, 4 and 5, insert the bolts and tighten. Use nonmagnetic material in the area between the line and load terminals to support the breaker.

---

Figure 3. Locations of the \(\frac{3}{8}\) x \(\frac{1}{6}\) -inch deep screw inserts for mounting the breaker in equipment, 800-2000 A frames.

Figure 4. Locations of the \(\frac{3}{8}\) x \(\frac{1}{6}\) -inch deep screw inserts for mounting the breaker in equipment, 2500-3000 A back-connected frames.

Figure 5. Locations of the \(\frac{1}{2}\) -inch diameter through holes for mounting the breaker in equipment, 4000 A front-connected frame.
2-1 Standard Features

Power Break II breaker are equipped with the following standard features. The letters are keyed to the breaker photographs in Figures 6 and 7.

- **A** Indicator: OFF – Green
- **B** Indicator: DISCHARGED – White
- **C** ON button
- **D** OFF button
- **E** Manual charging handle
- **F** Integral 36-point terminal block (12 auxiliary switches, A-B type), Block “A”
- **G** Integral 36-point terminal block (all other connections), Block “B”
- **H** Sealable hinged cover
- **I** Cover mounting screws (4)
- **K** Control Unit interchangeable plug rating
- **L** Test set connection port
- **M** Standard padlock provision
- **N** Dust-resistant ventilation slots

![Figure 6. Front of the breaker, showing the locations of standard features.]

![Figure 7. Front of the breaker, with the Trip Unit and top cover removed.]

2-2 Operating Instructions

**Sequence of Operations**

The sequences of operations that may be performed on the breaker are listed in Table 3. Refer to Chapter 3 for information about accessory operation.

**Operating Instructions for Manually Operated Breaker**

**Charging the Mechanism Springs**

Pull the operating handle down about 90° (until it stops). Repeat five more times to fully charge the springs. This will not close the breaker contacts. The charge indicator will show CHARGED on a yellow background. When the springs are fully charged, the handle locks in the stored position.

**NOTE:** The breaker cannot be closed unless the springs are fully charged and the handle is stored fully in.

**NOTE:** La fermeture de l'interrupteur peut être réalisée à moins que les ressorts soient réarmés tout à fait, et le levier est complètement remis à la position d'emmagasinage.
### Closing the Breaker

Close the breaker contacts with either of the following methods:

- Depress the ON button on the front of the Breaker
- Energize the (optional) Remote Close accessory by applying rated voltage to terminals 16 and 34 on terminal block B.

**CAUTION:** The main breaker contacts cannot be closed if the breaker latch is held in the tripped position by any of the following conditions:

- The Bell Alarm with Lockout was not reset after a ground fault lockout.
- The Undervoltage Release is not energized.
- The Shunt Trip with Lockout is energized.

These conditions must be corrected before the breaker can be closed.

**ATTENTION:** Les contacts de l'interrupteur principal peuvent être fermés où le loquet de l'interrupteur est maintenu en position déclenchée à cause de toute des conditions suivantes:

- Si la réarmature du déclencheur n'est pas réalisée après le verrouillage en position “ouvert” provenant du courant de surcharge.
- Si le minimum de tension (UVR) n'est pas sous tension.
- Le déclenchement shunt avec blocage est actionné. Ces conditions doivent être corrigées avant l'interrupteur peut être fermé.

---

**Table 3. Sequence of operations that may be performed with Power Break II Circuit Breaker**

<table>
<thead>
<tr>
<th>On/Off Indicator</th>
<th>Charge Indicator</th>
<th>Main Breaker Contacts</th>
<th>Condition of Charging Springs</th>
<th>Next Permissible Operating Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>OFF</td>
<td>DISCHARGED</td>
<td>Open</td>
<td>Discharged</td>
<td>Mechanism may be charged</td>
</tr>
<tr>
<td>OFF</td>
<td>CHARGED</td>
<td>Open</td>
<td>Charged</td>
<td>Contacts may be closed</td>
</tr>
<tr>
<td>ON</td>
<td>DISCHARGED</td>
<td>Closed</td>
<td>Discharged</td>
<td>Mechanism may be recharged or Contacts may be opened</td>
</tr>
<tr>
<td>ON</td>
<td>CHARGED</td>
<td>Closed</td>
<td>Charged</td>
<td>Contacts may be opened</td>
</tr>
</tbody>
</table>

---

**CAUTION:** If the breaker latch is held in the tripped position by any of the following conditions and an attempt is made to close the main breaker contacts, the mechanism will “crash” (the closing springs discharge with no motion of the breaker contact arms). The breaker has been designed and tested to withstand more than 100 crash operations, but repeated attempts to close a locked-out breaker will damage the breaker mechanism.

- The Key interlock or padlock is in the locked OFF condition.
- The draw-out interlock is engaged with the carriage between the TEST and CONNECTED positions.
- The walking interlock beam interlock or mechanical is activated.

**ATTENTION:** Si le cliquet de l'interrupteur est tenu en position de déclenchement dans n'importe quelle des conditions suivantes et que l'on tente de fermer les contacts de l'interrupteur principal, le mécanisme subira un "crash" (les ressorts de fermeture se détent sans que les bras des contacts du disjoncteur ne bougent). L'interrupteur a été conçu et testé pour résister à plus de 100 opérations de type “crash,” cependant des tentatives répétées ayant pour but de fermer un interrupteur bloqué endommageront le mécanisme de l'interrupteur.

- Si le verrou de clé ou le cadenas est verrouillé en position OFF.
- Si le chariot du verrou débrochable est localisé entre les positions TEST et CONNECTED.
- L'enclenchement par support mobile ou enclenchement mécanique est activé.
Chapter 2. Operation

Opening the Breaker

Open the breaker contacts with either of the following methods:

- Depress the OFF button on the front of the breaker.
- Energize the (optional) Shunt Trip or Shunt Trip with Lockout accessory or de-energize the (optional) Undervoltage Release accessory.

Additional Instructions for Motor-Operated Breaker

Charging the Mechanism Springs The mechanism closing springs may also be charged by the following method:

- Short terminals 17 and 35 on the right terminal block, with a push button or similar device, for a minimum of five seconds.
- If power is lost during the charge cycle, finish charging the springs by cycling the charging handle until the indicator shows CHARGED on a yellow background. When the springs are fully charged, the handle locks in the stored position.

Automatic Operation

Connect terminals 17 and 35 on the terminal block on the right side of the breaker with a jumper wire. The Motor Operator will automatically recharge the breaker closing springs whenever the breaker closes.

CAUTION: Do not wire breakers for automatic close.

ATTENTION: Ne pas  connecter les dijoncteurs pour la fermeture automatique.

Padlock Operation

The padlock prevents the breaker from closing by holding the trip latch in the tripped position. To install the padlock, use the following procedure:

1. Trip the breaker (press the OFF button).
2. Grasp the padlock tab (see Figure 6) and pull it out until it is fully extended, as illustrated in Figure 8. Note that if the breaker contacts are closed, the padlock tab will not extend.
3. Insert the padlock; the breaker will not close.

As many as three 1/4" to 3/8" padlocks may be attached at one time.

Periodic Operational Checks

Approximately once a year, verify that the breaker is operating correctly by opening and closing the mechanism.

Wiring Notes

Figure 9 illustrates the terminal block installed on the right side of the breaker. Table 4 lists the device connections to the terminal block. Each terminal point will accept the following connections:

- Bare stripped wire – one #12 AWG or two #14 AWG.
- Ring or spade connectors – two per terminal.

The terminal screws should be tightened to 7–9 in-lb torque. The left terminal block is blank unless the optional Auxiliary breaker Module accessory is ordered. See Table 16 for the device connections to the Auxiliary breaker Module terminal block.
### 2-3 Trip Unit Setup

See GEH6273 for detailed instructions on setting MicroVersaTrip Plus and MicroVersaTrip PM Trip Units. The procedure for setting up the access my configuration DIP switch on the rear of the Trip Unit is described in Chapter 3 of this publication.

See DEH049 for detailed instructions on setting up Power+ Trip Units.

---

**Table 4. Accessory connections to the right-side terminal block B**

<table>
<thead>
<tr>
<th>Terminal</th>
<th>Terminal</th>
</tr>
</thead>
<tbody>
<tr>
<td>18 Motor Operator+</td>
<td>36 Motor Operator-</td>
</tr>
<tr>
<td>17 Remote Charge CD</td>
<td>35 Remote Charge &lt;D</td>
</tr>
<tr>
<td>16 Remote Close+</td>
<td>34 Remote Close -</td>
</tr>
<tr>
<td>15 Bell Alarm only Com</td>
<td>33 Charge Indicator</td>
</tr>
<tr>
<td>14 Bell Alarm only NO</td>
<td>32 ShuntTrip</td>
</tr>
<tr>
<td>13 Bell Alarm only NC</td>
<td>31 ShuntTrip</td>
</tr>
<tr>
<td>12 Lockout Common</td>
<td>30 UnderVoltage Release</td>
</tr>
<tr>
<td>11 Lockout NO</td>
<td>29 Undervoltage Release 28</td>
</tr>
<tr>
<td>10 Lockout NC</td>
<td>Input-</td>
</tr>
<tr>
<td>9 Reserved</td>
<td>27 Input+</td>
</tr>
<tr>
<td>8 Reserved</td>
<td>26 Zone-Select Input -</td>
</tr>
<tr>
<td>7 Communication -</td>
<td>25 Zone-Select Input +</td>
</tr>
<tr>
<td>6 Communication+</td>
<td>24 Zone-Select Output -</td>
</tr>
<tr>
<td>5 C Phase Volts</td>
<td>23 Zone-Select Output +</td>
</tr>
<tr>
<td>4 B Phase Volts</td>
<td>22 Programmable Relay Output -</td>
</tr>
<tr>
<td>3 A Phase volts</td>
<td>21 Programmable Relay Output +</td>
</tr>
<tr>
<td>2 24 Vdc -</td>
<td>20 N. Tap</td>
</tr>
<tr>
<td>1 24 Vdc +</td>
<td>19 N. Common</td>
</tr>
</tbody>
</table>

1. Do not apply voltage; see wiring diagram.
2. Not a user connection.
Chapter 3. Accessory Operation

Following are the operation procedures for each of the available breaker accessories. See the user guides supplied with the accessories for installation and removal.

3-1 Lug and Adapter Kits

Lug Kits (800-2000A Frames)

Direct-mounting lugs bolt directly to the line or load strap of the circuit breaker. Order one Lug Kit per line or load pole. Lug Kit catalog numbers and wire sizes are listed in Table 5.

<table>
<thead>
<tr>
<th>Cat. No.</th>
<th>Wires</th>
<th>Wire Sizes</th>
<th>Amps</th>
</tr>
</thead>
<tbody>
<tr>
<td>TPLUG106</td>
<td>2</td>
<td>#2-600 kcmil CU/AL</td>
<td>400</td>
</tr>
<tr>
<td>TPLUG206</td>
<td>2</td>
<td>#2-600 kcmil CU/AL</td>
<td>600</td>
</tr>
<tr>
<td>TPLUG308</td>
<td>3</td>
<td>300-750 kcmil CU/AL</td>
<td>800</td>
</tr>
<tr>
<td>TPLUG408</td>
<td>4</td>
<td>500-800 kcmil CU/AL</td>
<td>1600</td>
</tr>
</tbody>
</table>

Table 5. Catalog numbers and wire sizes of Lug Kits for 800-2000 A frames.

Lug Kits with Straps (2500-4000 A Frames)

Lug Kits with Straps include copper straps that connect directly to breaker T-studs (must be ordered separately) to provide proper phase clearances for mounting lugs. Order one Lug Kit with Straps per line or load side. Catalog numbers are listed in Table 6.

<table>
<thead>
<tr>
<th>Cat. No.</th>
<th>Max. Lugs per Kit</th>
<th>Max. Wires per Pole</th>
<th>Wire Range</th>
<th>Frame Size (A)</th>
<th>Max. Amps</th>
</tr>
</thead>
<tbody>
<tr>
<td>1SLUG08</td>
<td>9</td>
<td>3</td>
<td>3/0-800 kcmil Cu/Al</td>
<td>2500 or 3000</td>
<td>800</td>
</tr>
<tr>
<td>1SLUG12</td>
<td>12</td>
<td>4</td>
<td></td>
<td></td>
<td>1200</td>
</tr>
<tr>
<td>1SLUG16</td>
<td>15</td>
<td>5</td>
<td></td>
<td></td>
<td>1600</td>
</tr>
<tr>
<td>1SLUG20</td>
<td>18</td>
<td>6</td>
<td></td>
<td></td>
<td>2000</td>
</tr>
<tr>
<td>1SLUG25</td>
<td>21</td>
<td>7</td>
<td></td>
<td></td>
<td>2500</td>
</tr>
<tr>
<td>1SLUG30</td>
<td>27</td>
<td>9</td>
<td></td>
<td></td>
<td>3000</td>
</tr>
<tr>
<td>1SLUG40</td>
<td>33</td>
<td>11</td>
<td></td>
<td></td>
<td>4000</td>
</tr>
</tbody>
</table>

Table 6. Catalog numbers and specifications of Lug Kits with Straps for 2500-4000 A frames.

T-Studs

T-Studs bolt directly to the line or load terminals of the breaker. Order one T-Stud per line or load pole. T-Stud catalog numbers and ratings are listed in Table 7.

<table>
<thead>
<tr>
<th>Cat. No.</th>
<th>Material</th>
<th>Frame (A)</th>
<th>Max. Amps</th>
<th>Breaker Connect</th>
</tr>
</thead>
<tbody>
<tr>
<td>SP08FCA</td>
<td>Al</td>
<td>800</td>
<td>800</td>
<td>Front</td>
</tr>
<tr>
<td>SP08FCC</td>
<td>Cu</td>
<td>800</td>
<td>800</td>
<td>Front</td>
</tr>
<tr>
<td>SP20FCA</td>
<td>Al</td>
<td>1600-2000</td>
<td>2000</td>
<td>Front</td>
</tr>
<tr>
<td>SP20FCC</td>
<td>Cu</td>
<td>1600-2000</td>
<td>2000</td>
<td>Front</td>
</tr>
<tr>
<td>SP20BCA</td>
<td>Al</td>
<td>2500</td>
<td>2000</td>
<td>Back</td>
</tr>
<tr>
<td>SP25FCC</td>
<td>Cu</td>
<td>2500</td>
<td>2500</td>
<td>Front</td>
</tr>
<tr>
<td>SP25BCC</td>
<td>Cu</td>
<td>2500</td>
<td>2500</td>
<td>Back</td>
</tr>
<tr>
<td>SP30FCC</td>
<td>Cu</td>
<td>3000</td>
<td>3000</td>
<td>Front</td>
</tr>
<tr>
<td>N/A &lt;'D</td>
<td>Cu</td>
<td>3000</td>
<td>3000</td>
<td>Back</td>
</tr>
<tr>
<td>SP40FCC</td>
<td>Cu</td>
<td>4000</td>
<td>4000</td>
<td>Front</td>
</tr>
</tbody>
</table>

1. Integral T-Studs are not removable on 3000 A back-connected breakers.

Long studs may be used in place of or alternated with SP540FCC if desired.

Table 7. Catalog numbers and ratings of T-Studs.

Adapter Kits

Adapter Kits bolt directly to the line or load terminals on the rear of the breaker. They provide proper phase-to-phase clearances for mounting lugs or bus bars. Order one Adapter Kit per three phase line or load side. Lugs must be ordered separately. Adapter Kit catalog numbers and ratings are listed in Table 8.

<table>
<thead>
<tr>
<th>Cat. No.</th>
<th>Frame (A)</th>
<th>Lug Ordering Information (Per Line or Load Side)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TPLUGA08</td>
<td>800</td>
<td>TPLUG168 @ Lugs or 9 Crimp Lugs @</td>
</tr>
<tr>
<td>TPLUGAL1 6CD</td>
<td>1600</td>
<td>18 TPLUG108 @ Lugs or 18 Crimp Lugs @</td>
</tr>
<tr>
<td>TPLUGA20 CD</td>
<td>1600-2000</td>
<td>18 TPLUG108 @ Lugs or 18 Crimp Lugs @</td>
</tr>
</tbody>
</table>

1. Premounts in equipment, allowing cabling or bussing to be completed before breaker mounting.
2. 3/0-800 kcmil Cu/Al wire range.
3. Anderson No. VCEL-075-12H1 or equivalent.

Table 8. Catalog numbers and ratings of Adapter Kits.
3-2 Plug-In Accessory Compartment

Several of the accessories are installed in the accessory compartment on the front of the breaker. Figure 10 illustrates this compartment and the locations of each of the plug-in accessory modules.

<table>
<thead>
<tr>
<th>Shunt Trip or Shunt Trip with Lockout</th>
<th>Bell Alarm with Lockout</th>
<th>Bell Alarm-Alarm Only</th>
</tr>
</thead>
<tbody>
<tr>
<td>Undervoltage Release</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Figure 10. Locations of the plug-in accessory modules in the compartment on the front of the breaker.

3-3 Bell Alarm-Alarm Only

The Bell Alarm-Alarm Only module, shown in Figure 11, provides a switch to remotely indicate that the circuit breaker has tripped. It is reset either automatically when the circuit breaker is re-closed or manually when the reset button on the front of the Bell Alarm-Alarm Only module is pressed.

In addition to activation by protection trips, the Bell Alarm-Alarm Only accessory module can be set up to interact with other Power Break II accessories, when used with a MicroVersaTrip PlusTM or MicroVersaTrip PlusTM Trip Unit. DIP switches on the rear of the MicroVersaTrip Plus or MicroVersaTrip PM Trip Unit can configure the Bell Alarm-Alarm Only accessory to activate when a Shunt Trip or Under voltage Release trip occurs.

The Power+ TM Trip Unit activates the Bell Alarm-Alarm Only for protection trips only.

The catalog numbers for the Bell Alarm-Alarm Only are listed in Table 9. For installation instructions see GEH6275.

<table>
<thead>
<tr>
<th>Catalog No.</th>
<th>Contact Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>SPBAA240</td>
<td>6 A at 240 Vac 0.25 A at 250 Vdc 0.50 A at 125 Vdc</td>
</tr>
<tr>
<td>SPBAA600†</td>
<td>6 A at 600 Vac 0.25 A at 250 Vdc 0.50 A at 125 Vdc</td>
</tr>
</tbody>
</table>

† 600 V version is not UL listed.

Table 9. Bell Alarm-Alarm Only catalog numbers.

Operation

The Bell Alarm-Alarm Only provides normally open (NO) and normally closed (NC) outputs available at the terminal block on the right side of the breaker, as illustrated in Figure 12. The outputs change state whenever a breaker trip occurs. This trip can be caused by an over current condition detected by the Trip Unit. This trip can also be generated by the Shunt Trip or Undervoltage Release, if installed with a MicroVersaTrip PlusTM or MicroVersaTrip PMM Trip Unit, and if the appropriate DIP switches have been set on the back of the Trip Unit (see Section 3-8, Accessory Configuration at the Trip Unit).

The Bell Alarm-Alarm Only accessory resets automatically, returning the outputs to their normal configuration, when the breaker is re-closed. The Bell Alarm-Alarm Only can also be reset manually, before the breaker is re-closed, by pressing the reset button on the front of the module.

Figure 12. Bell Alarm-Alarm Only connections on the right terminal block. The contacts are shown in the reset state.
Chapter 3. Accessory Operation

3-4 Bell Alarm with Lockout

The Bell Alarm with Lockout module, shown in Figure 13, prevents re-closing of the breaker after a trip until the Bell Alarm with Lockout is reset. It can only be reset by pressing the button on the top of the module. This module also provides a switch to remotely indicate that the circuit breaker has tripped.

In addition to activation by protection trips, the Bell Alarm with Lockout accessory module can be set up to interact with other Power Break II accessories when used with a MicroVersaTrip Plus™ or MicroVersaTrip PM™ Trip Unit. DIP switches on the rear of the MicroVersaTrip Plus or MicroVersaTrip PM Trip Unit can configure the Bell Alarm with Lockout accessory to activate when a Shunt Trip or Undervoltage Release trip occurs.

The Power+ Trip Unit activates the Bell Alarm with Lockout for protection trips only.

The catalog numbers for the Bell Alarm with Lockout are listed in Table 10. For installation instructions see GEH6278.

<table>
<thead>
<tr>
<th>Catalog No.</th>
<th>Contact Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>SPBAL240</td>
<td>6 A at 240 Vac 0.25 A at 250 Vdc 0.50 A at 125 Vdc</td>
</tr>
<tr>
<td>SPBAL600 &lt;D&gt;</td>
<td>6 A at 600 Vac 0.25 A at 250 Vdc 0.50 A at 125 Vdc</td>
</tr>
</tbody>
</table>

(j) The 600 V version is not UL listed.

Table 10. Bell Alarm with Lockout catalog numbers.

Operation

The Bell Alarm with Lockout prevents re-closing of the breaker after a trip until the reset button on the front of the module is pressed. This trip can be caused by an overcurrent condition detected by the Trip Unit.

This trip can also be generated by the Shunt Trip, Shunt Trip with Lockout, or Undervoltage Release if installed with a MicroVersa Trip Plus™ or MicroVersa Trip PM Trip Unit, and if the appropriate DIP switches have been set on the back of the Trip Unit (see Section 3-8 Accessory Configuration at the Trip Unit).

In addition, the Bell Alarm with Lockout provides normally open (NO) and normally closed (NC) alarm outputs available at the terminal block on the right side of the breaker, as illustrated in Figure 14. These outputs are returned to their normal state when the Bell Alarm with Lockout reset button is firmly pressed.

3-5 Shunt Trip

The Shunt Trip module, shown in Figure 15, allows the breaker to be tripped electrically from a remote location.

In addition to providing a trip signal to the breaker, the Shunt Trip accessory module can be set up to interact with other Power Break II accessories, when used with a MicroVersaTrip Plus or MicroVersa Trip Power TM Trip Unit. DIP switches on the rear of the Trip Unit can configure the Shunt Trip accessory to activate a Bell Alarm—Alarm Only accessory or a Bell Alarm with Lockout accessory when a Shunt trip occurs.

(See Section 3-8, Accessory Configuration at the Trip Unit). If the breaker is equipped with a Power+TM Trip Unit, it is configured so that only protection trips will activate a Bell Alarm—Alarm Only or Bell Alarm with Lockout.
Chapter 3. Accessory Operation

The catalog numbers for the Shunt Trip for various voltage applications are listed in Table 11.

For installation instructions see GEH6284 or GEH6519.

1. 24-600 Vac devices are rated for 50/60 Hz.
2. Peak inrush current is present for 2-6 ms after activation. This number is provided so that fuses and supplies can be chosen appropriately.
3. Ratings for 480 Vac and 600 Vac devices are at the input of the upstream transformer, included with the accessory and specified in GEH6519, which powers the device. For voltage and current ratings at the breaker terminal block, see SPST120.

Table 11. Catalog numbers and voltages for the Shunt Trip.

### Operation

Apply control voltage to terminals 31 and 32 of the terminal strip on the right side of the breaker to trip the circuit breaker. The Shunt Trip will cause the circuit breaker to trip when the control voltage is greater than 75% of the derated value or 55% of the ac rated value.

### 3-6 Shunt Trip with Lockout

The Shunt Trip with Lockout module, shown in Figure 16, allows the breaker to be tripped electrically from a remote location and prevents the circuit breaker from dosing while the accessory is energized.

In addition to providing a trip signal to the breaker, the Shunt Trip with Lockout accessory module can be set up to interact with other PowerBreakII accessories, when used with a MicroVersaTrip PlusTM or MicroVersaTrip PMTM Trip Unit. DIP switches on the rear of the Trip Unit can configure the Shunt Trip with Lockout accessory to activate a Bell Alarm-Alarm Only accessory or a Bell Alarm with Lockout accessory when a Shunt trip occurs. (See Section 3-8, Accessory Configuration at the Trip Unit). If the breaker is equipped with a Power+™ Trip Unit, it is configured so that only protection trips will activate a Bell Alarm-Alarm Only or Bell Alarm with Lockout. The catalog numbers for the Shunt Trip for various voltage applications are listed in Table 12. For installation instructions see GEH6284 or GEH6519.

Table 12. Catalog numbers and voltages for the Shunt Trip with Lockout.

1. 24-600 Vac devices are rated for 50/60 Hz.
2. Peak inrush current is present for 2-6 ms after activation. This number is provided so that fuses and supplies can be chosen appropriately.
3. Ratings for 480 Vac and 600 Vac devices are at the input of the upstream transformer, included with the accessory and specified in GEH6519, which powers the device. For voltage and current ratings at the breaker terminal block, see SPSTL120.
Chapter 3. Accessory Operation

3-7 Undervoltage Release

The Undervoltage Release (UVR) module, shown in Figure 17, Trips the circuit breaker when the input control voltage drops to 35-60% of its rated value and prevents an open breaker from closing until the input control voltage is greater than 80% of the rated value.

In addition to providing a trip signal to the breaker, the UVR accessory module can be set up to interact with other Power Break II accessories, when used with a MicroVersaTrip PlusTM or MicroVersaTrip PMTM Trip Unit. DIP switches on the rear of the Trip Unit can configure the UVR accessory to activate a Bell Alarm-Alarm Only accessory or a Bell Alarm with Lockout accessory when a UVR trip occurs. (See Section 3-8, Accessory Configuration at the Trip Unit.) If the breaker is equipped with a Power+TM Trip Unit, it is configured so that only protection trips will activate a Bell Alarm-Alarm Only or Bell Alarm with Lockout.

<table>
<thead>
<tr>
<th>Catalog Number</th>
<th>Voltage Rating CD</th>
<th>Peak Inrush Current, ACD</th>
<th>Nominal RMS Current, mA</th>
</tr>
</thead>
<tbody>
<tr>
<td>SPUV012DC</td>
<td>12Vdc</td>
<td>19</td>
<td>300</td>
</tr>
<tr>
<td>SPUV024DC</td>
<td>24Vdc</td>
<td>15</td>
<td>140</td>
</tr>
<tr>
<td>SPUV048DC</td>
<td>48Vdc</td>
<td>7.5</td>
<td>70</td>
</tr>
<tr>
<td>SPUV125DC</td>
<td>125Vdc</td>
<td>3</td>
<td>30</td>
</tr>
<tr>
<td>SPUV250DC</td>
<td>250Vdc</td>
<td>1.5</td>
<td>15</td>
</tr>
<tr>
<td>SPUV024AC</td>
<td>24Vac</td>
<td>15</td>
<td>370</td>
</tr>
<tr>
<td>SPUV048AC</td>
<td>48Vac</td>
<td>7.5</td>
<td>210</td>
</tr>
<tr>
<td>SPUV120AC</td>
<td>120Vac</td>
<td>3</td>
<td>80</td>
</tr>
<tr>
<td>SPUV208AC</td>
<td>208 Vac</td>
<td>1.9</td>
<td>60</td>
</tr>
<tr>
<td>SPUV240AC</td>
<td>240Vac</td>
<td>1.5</td>
<td>45</td>
</tr>
<tr>
<td>SPUV480AC @</td>
<td>480 Vac</td>
<td>0.75</td>
<td>20</td>
</tr>
<tr>
<td>SPUV600AC @</td>
<td>600 Vac</td>
<td>0.60</td>
<td>16</td>
</tr>
</tbody>
</table>

1. 24–000 Vac devices are rated for 50/60 Hz.
2. Peak inrush current is present for 2-6ms after activation. This number is provided so that fuses and supplies can be chosen appropriately.
3. Ratings for 480 Vac and 600 Vac devices are at the input of the upstream transformer, included with the accessory and specified in GEH6520, which powers the device. For voltage and current ratings at the breaker terminal block, see SPUV120AC.

---

Table 13. Catalog numbers and voltages for the Undervoltage Release.

3-8 Accessory Configuration with MicroVersaTrip Plus TM and MicroVersaTrip PM™ Trip Units

MicroVersaTrip Plus and MicroVersaTrip PM Trip Units have a six-position DIP switch module on the rear of the unit that controls the configuration of the Power Break II integrated accessories. These switches can be set up to define the types of signals (protection trip, Shunt trip, or Undervoltage Release trip) that activate the Bell Alarm-Alarm Only and Bell Alarm with Lockout accessories on the Power Break II breaker. Each of the six switches enables or disables a different path to activate these accessories from the different types of trip signals.

The MicroVersaTrip Plus and MicroVersaTrip PM Trip Unit DIP switches are illustrated in Figure 18, with the factory settings shown. Table 14 lists the switch functions. There are no DIP switches on the rear of the Power+ Trip Unit, which performs according to the default settings in Table 14. Therefore, only protection trips activate Bell Alarm-Alarm Only and Bell Alarm with Lockout accessories when a Power+ Trip Unit is installed in the breaker.

---

Figure 17 Undervoltage Release module.

The catalog numbers for the UVR for various voltage applications are listed in Table 13. For installation instructions see GEH6285 or GEH6520.

Operation

Apply control voltage to terminals 29 and 30 of the terminal strip on the right side of the breaker. When the applied control voltage is above 80% of the UVR's rated value, the breaker can be closed.

When the voltage drops to 35-60% of the rated value, the UVR will trip the breaker.
Chapter 3. Accessory Operation

5. When the Undervoltage Release accessory causes the breaker to trip, the contacts of the Bell Alarm with Lockout also change state. The factory switch setting is disabled.

6. When a protection trip (long-time, short-time, instantaneous or protective-relay) occurs, the contacts of the Bell Alarm with Lockout also change state. The factory switch setting is enabled.

3-9 Motor Operator Mechanism

The Motor Operator Mechanism, shown in Figure 19, provides a means of remotely or automatically charging the springs that close the breaker. Table 15 lists the catalog numbers for the available Motor Operator Mechanism models. For installation instructions see GEH6281.

<table>
<thead>
<tr>
<th>Catalog No.</th>
<th>Voltage Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>SPE024</td>
<td>24Vdc</td>
</tr>
<tr>
<td>SPE048</td>
<td>48Vdc</td>
</tr>
<tr>
<td>SPE072</td>
<td>72Vdc</td>
</tr>
<tr>
<td>SPE120</td>
<td>120Vac</td>
</tr>
<tr>
<td>SPE125</td>
<td>125Vdc</td>
</tr>
<tr>
<td>SPE240</td>
<td>240Vac</td>
</tr>
</tbody>
</table>

Table 15. Catalog numbers and operating voltages for the Motor Operator Mechanism.

Description of Switch Settings

Following are descriptions of the effects of each accessory switch when it is enabled:

1. When a Shunt Trip accessory causes the breaker to trip, the contacts of the Bell Alarm-Alarm Only also change state. The factory switch setting is disabled.

2. When an Undervoltage Release accessory causes the breaker to trip, the contacts of the Bell Alarm-Alarm Only also change state. The factory with setting is disabled.

3. When the protection trip (long-time, short-time, instantaneous, or protective-delay) occurs, the contacts of the Bell Alarm-Alarm Only also change state. The factory switch setting is enabled.

4. When the Shunt Trip accessory causes the breaker to trip, the contacts of the Bell Alarm with Lockout also change state. The factory switch setting is disabled.

Table 14. Accessory configuration switch settings, including the factory defaults.

<table>
<thead>
<tr>
<th>Switch</th>
<th>Factory Setting</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Disabled</td>
<td>Shunt trip activates Bell Alarm-Alarm Only</td>
</tr>
<tr>
<td>2</td>
<td>Disabled</td>
<td>UVR trip activates Bell Alarm-Alarm Only</td>
</tr>
<tr>
<td>3</td>
<td>Enabled</td>
<td>Protection trip activates Bell Alarm-Alarm Only</td>
</tr>
<tr>
<td>4</td>
<td>Disabled</td>
<td>Shunt trip activates Bell Alarm with Lockout</td>
</tr>
<tr>
<td>5</td>
<td>Disabled</td>
<td>UVR trip activates Bell Alarm with Lockout</td>
</tr>
<tr>
<td>6</td>
<td>Enabled</td>
<td>Protection trip activates Bell Alarm with Lockout</td>
</tr>
</tbody>
</table>

Table 14. Accessory configuration switch on the rear of MicroVersa Trip Plus™ and MicroVersa Trip PM™ Trip Units, showing the factory settings (solid part indicates that the switch is pushed in on that side).
Chapter 3. Accessory Operation

Remote Operation

The circuit breaker closing springs can be charged remotely by shorting terminals 17 and 35 on the terminal block on the right side of the breaker, with a push button or similar device, for a minimum of five seconds.

Automatic Operation

Connect terminals 17 and 35 on the terminal block on the right side of the breaker with a jumper wire. The Motor Operator will automatically recharge the breaker closing springs whenever the breaker doses.

**CAUTION:** Do not wire breakers for both automatic charge and automatic close.

**ATTENTION:** Ne pas cabler les dijoncteurs pour tous leurs deux l’armement automatique et la fermeture automatique.

3-10 Remote Close

The Remote Close accessory, shown in Figure 20, provides a means of remotely closing the circuit breaker after the springs have been charged. Table 16 lists the catalog numbers for the available models. For installation instructions see GEH6283.

Remote Operation

The circuit breaker can be closed remotely, provided that the springs are charged, by applying the rated voltage to terminals 16 and 34 on the terminal block on the right side of the breaker.

The Remote Close accessory is continuously rated and has an anti-pump feature that prevents a motor operated breaker from repeatedly closing into a fault. Closing control voltage must be removed and reapplied for each breaker closure.

<table>
<thead>
<tr>
<th>Catalog No.</th>
<th>Voltage Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>SPRCS024</td>
<td>24 Vdc</td>
</tr>
<tr>
<td>SPRCS048</td>
<td>48 Vdc</td>
</tr>
<tr>
<td>SPRCS072</td>
<td>72 Vdc</td>
</tr>
<tr>
<td>SPRCS120</td>
<td>120 Vac</td>
</tr>
<tr>
<td>SPRCS125</td>
<td>125 Vdc</td>
</tr>
<tr>
<td>SPRCS240</td>
<td>240 Vdc</td>
</tr>
</tbody>
</table>

Table 16. Catalog numbers and operating voltages for the Remote Close accessory

3-11 Key Interlock Mounting Provision

The Key Interlock Mounting Provision provides mounting for one to four key locks. The ABB catalog number is SPK4.

The key locks must have a zero extension when the bolt is withdrawn with 0.75-inch extension when the bolt is extended. The lock may be up to 1.50 inch wide. Catalog numbers for suitable locks from ABB-Kirk® and Superior Interlock are listed in Table 17. For installation instructions see GEH6279.

<table>
<thead>
<tr>
<th># Locks</th>
<th>ABB-Kirk® Cat. No.</th>
<th>Superior Cat. No.</th>
<th>Approx. Lock Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>KFN00001_0</td>
<td>S105827Y</td>
<td>2.38</td>
</tr>
<tr>
<td>2</td>
<td>KFN00002_Q</td>
<td>S105828Y</td>
<td>3.38</td>
</tr>
<tr>
<td>3</td>
<td>KFN00003_Q</td>
<td>S105829Y</td>
<td>4.38”</td>
</tr>
<tr>
<td>4</td>
<td>KFN00004_Q</td>
<td>S105827-4Y</td>
<td>5.48”</td>
</tr>
</tbody>
</table>

(1) Final digit may be 0, 1, 2, or 3 depending on key removable positions.

Table 17. Catalog numbers of Key Interlock models.

Operation

The Key Interlock prevents the breaker from closing by holding the padlock tab extended, thus keeping the trip latch in the tripped position. A secondary padlock lever is included with the Key Interlock, since the Key Interlock blocks easy access to the standard padlock. To operate, use the following procedure:

1. Trip the breaker (press the OFF button).
2. Grasp the padlock tab and pull it out, as illustrated in Figure 21. Note that if the breaker contacts are closed, the padlock tab will not pull out.
3. Turn the key, securing the padlock tab in the extended position. The breaker cannot be closed until the Key Interlock is disengaged.
4. Rotate the secondary padlock lever out and assemble padlocks as desired.

Figure 20. Remote Close accessory.
### 3-12 Mechanical Counter

The Mechanical Counter, shown in Figure 22, counts the number of times the breaker is closed. The catalog number of the Mechanical Counter is SPCOUNTER. For installation instructions see GEH6280.

### 3-13 Auxiliary Switch Module

The Auxiliary Switch Module, shown in Figure 23, provides remote indication of the breaker main contact position through the terminals on the terminal block on the left side of the breaker.

Auxiliary Switch Modules are available with 4, 8, and 12 switches with ratings of 6 A at 240 Vac or 600 Vac. Additional ratings of 0.5 A at 125 Vdc and 0.25 A at 250 Vdc apply to all models. Catalog numbers are listed in Table 18. For installation instructions see GEH6274.

#### Operation

Each auxiliary switch provides two outputs that can be used to indicate breaker main contact position. The A output is open or closed the same as the breaker, while the B output is the opposite to the breaker contacts. Figure 24 is a wiring diagram of each auxiliary switch.

The connections for the auxiliary switch outputs are found on the terminal block on the left side of the breaker and are listed in Table 19.

<table>
<thead>
<tr>
<th>#Switches</th>
<th>240 Vac</th>
<th>600 Vac CD</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>SPAS240AB4</td>
<td>SPAS600AB4</td>
</tr>
<tr>
<td>8</td>
<td>SPAS240AB8</td>
<td>SPAS600AB8</td>
</tr>
<tr>
<td>12</td>
<td>SPAS240AB12</td>
<td>SPAS600AB12</td>
</tr>
</tbody>
</table>

(1) 600 Vac devices are not ULlisted.
3-14 Door Interlock

The Door Interlock, shown in Figure 32, prevents the casual opening of the enclosure door, particularly while the new HPC Switch is ON. Note: This feature opens the breaker when the door hits the lever. The catalog number of the factory installed Door Interlock is SPDIL (factory installed). For installation instructions see GEH6276.

Operation

The Door Interlock prevents the opening of the enclosure door unless the locking lever is disengaged. The lever can be disengaged easily with the breaker OFF or with somewhat greater difficulty with the breaker ON, as described below.

Opening Door with Breaker Off

To open the enclosure door when the breaker is OFF, pull up on the padlock tab and slide the Door Interlock lever counter-clockwise until it no longer obstructs the door. When the door is reclosed, simply slide the lever back into the locking position.

Opening Door with Breaker On

The Door Interlock can be defeated, to allow opening the enclosure door with the breaker ON, even though the padlock tab cannot be lifted. Depress the interlock spring with a screwdriver in the slot on the top of the locking lever and push the lever counter-clockwise to disengage it from the spring. Remove the screwdriver, then continue rotating the Locking lever until it clears the door.
3-15 Push Button Cover

The Push Button Cover, shown in Figure 26, prevents accidental or unauthorized closing or opening of the circuit breaker with the local push buttons. It consists of two unbreakable, individually sealable Lexan® shields, one over the PUSH ON button and one over the PUSH OFF button. The catalog number is SPPBCOVER. For installation instructions see GEH6282.

Operation

Close the cover and put a sealing wire or wire tie in the slot. Each of the covers may be sealed independently.

Figure 26. Push Button Cover.
# Chapter 4 - Trouble-Shooting Guide

The following guide is provided for trouble-shooting and isolating common problems. It does not cover every possible situation. Contact the Customer Support Center at 800-843-3742 if any problem is not resolved by these procedures.

<table>
<thead>
<tr>
<th>Symptom</th>
<th>Possible Cause</th>
<th>Corrective Action</th>
</tr>
</thead>
</table>
| 1. The breaker does not close when the ON button is pressed and there is no sound of the closing spring releasing. | The closing spring is not fully charged.                                      | On a manually operated breaker, operate the handle until the indicator shows CHARGED.  
On an electrically operated breaker, check that the voltage to the motor operator is at least 85% of nominal. See GEH6281 Motor Operator Mechanism.  
Connect the condition that initiated the bell alarm, then depress the yellow plunger on the Bell Alarm with Lockout module to reset the lockout. See GEH6278, Bell Alarm with Lockout.  
See GEH6285, Undervoltage Release, for details on energizing the UVR. |
| The Bell Alarm with Lockout is deployed.                               |                                                                                |                   |
| The Undervoltage Release is not energized.                            |                                                                                |                   |
| The Trip Unit is not properly installed.                              |                                                                                |                   |
| 2. The breaker does not close when the ON button is pressed, but the closing spring is heard to release. | The Trip Unit detected a fault and immediately tripped the breaker.           | Clear the fault, then recharge the closing spring and close the breaker.  
For fault diagnostics, see GEH6273, MicroVersaTrip Plus and Micro Versa Trip Power+ Trip Units, or DEH049, Power+ Power Units.  
See GEH6284, Shunt Trip, for instructions on de-energizing the unit.  
After that the safety reason for locking the breaker no longer applies, remove the padlock or key interlock. See GEH6279, Key Interlock Mounting Provision. |
| The Shunt Trip is energized.                                           |                                                                                |                   |
| The breaker is locked in the OFF position by a padlock or key interlock. |                                                                                |                   |
| The breaker is interlocked with another breaker with a walking beam.   |                                                                                |                   |
| If a draw-out breaker, it is not fully inserted in the substructure (between the TEST and CONNECTED positions). |                                                                                |                   |
| 3. The breaker can be opened locally, but not remotely.                | There is a problem with the Shunt Trip.                                       | See the trouble-shooting instructions in GEH6284, Shunt Trip. |
|                                                                       | There is a problem with the Undervoltage Release.                             |                   |
|                                                                       | See the trouble-shooting instructions in GEH6285, Undervoltage Release.       |                   |
Chapter 4 Trouble-Shooting

For any other problems related to Power Break II accessories, consult the corresponding User's Guide:

- GEH6271, Draw-Out 800-4000 Ampere Frames
- GEH6272, Draw-Out Substructure, 800-4000 Ampere
- GEH6273, MicroVersaTrip PlusTM and MicroVersaTrip PM Trip Units
- GEH6274, Auxiliary Switch Module
- GEH6275, Bell Alarm-Alarm Only
- GEH6276, Door Interlock
- GEH4546, Lugs & Adapters for 800-2000A Frames
- GEH6278, Bell Alarm with Lockout
- GEH6279, Key Interlock Mounting Provision
- GEH6280, Mechanical Counter
- GEH6281, Motor Operator Mechanism
- GEH6282, Push Button Cover
- GEH6283, Remote Close
- GEH6284, Shunt Trip and Shunt Trip with Lockout (except 480 and 600 Vac)
- GEH6519, Shunt Trip and Shunt Trip with Lockout, 480 & 600 Vac
- GEH6285, Undervoltage Release (except 480 and 600 Vac)
- GEH6520, Undervoltage Release, 480 & 600 Vac
- GEH6286, Mechanical Interlock
- GEH6440, Draw-Out Substructure Rail Kit
- GEH6460, Secondary Disconnect
- DEH049, Power+ Trip Units
- DEH4567, Entelliguard Trip Units